

**Abstract****Moulding tool for the manufacture of precision articles, especially contact lenses**

5 The invention relates to a process for the production of a clamping means for clamping a  
component (20) in a holder (16), especially for the production of moulding tools for the  
manufacture of precision articles. Spring-action clamping elements (72), for example tightening  
discs or clamping sleeves (72), are inserted into a recess of the holder (16) and final working  
thereof takes place in a position that corresponds to the subsequent position when the  
10 component (20) to be clamped is clamped. With this process, very good centricity and coaxiality  
of the clamped components (20) is achieved, whereby the manufacturing tolerances to be  
maintained for the individual components are not critical.

(Fig. 2)